

ATTACHMENT ILLUSTRATED PARTS LIST



ATTACHMENT

Mfg. No.	Description
1694148	Lift Lever Kit



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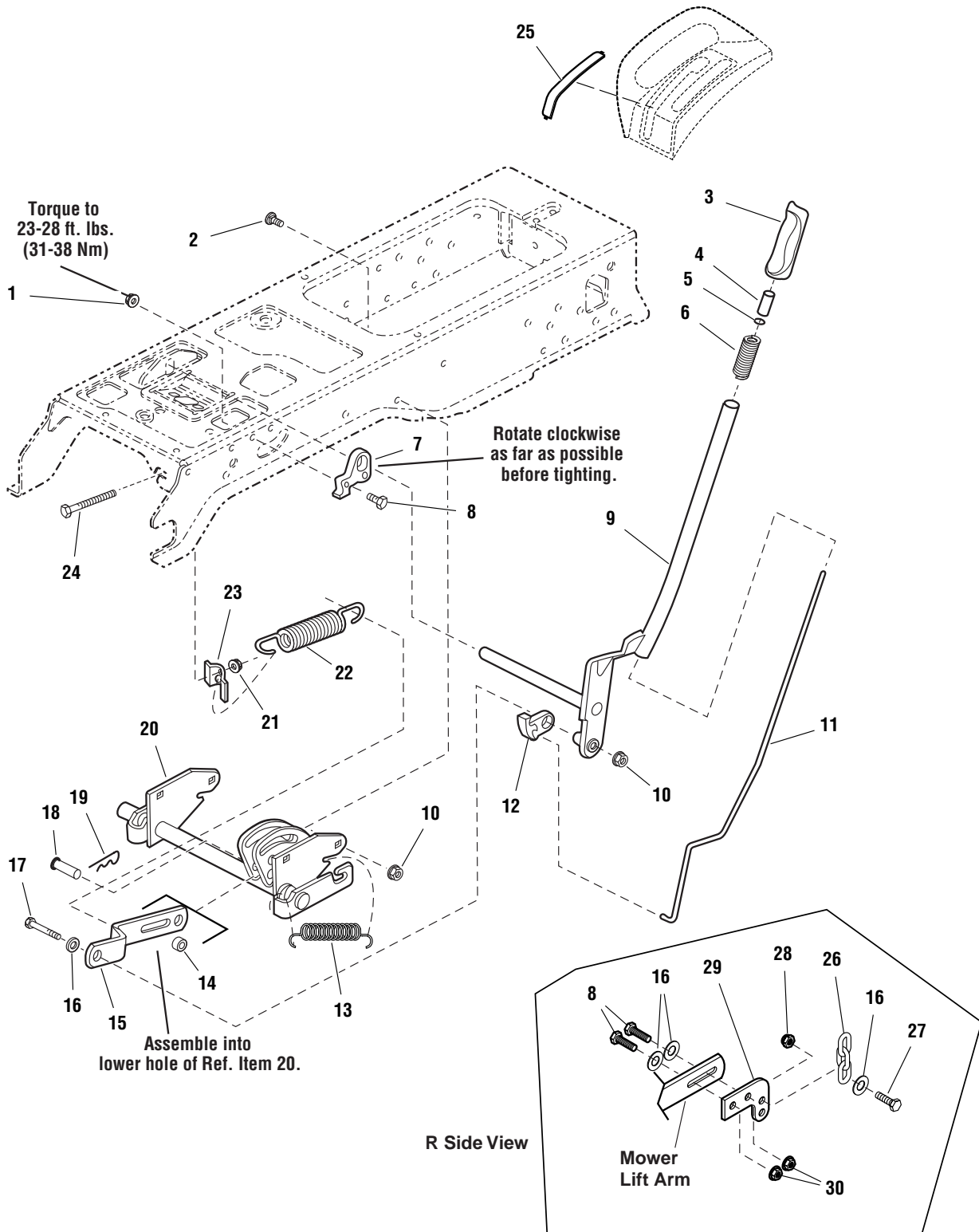
Rev. 0 9/2002

TP 400-3538-00-AT-SMA

Lift Lever Kit

986030

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

1694148 Lift Lever Kit

Lift Lever Kit

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1927557	2	NUT, Flange, 5/16-18
2	1931333	4	CARRIAGE BOLT, 5/16-18 x 3/4
3	1722291	1	GRIP, Lift Lever
4	1723124	1	BUTTON, Red Nylon, for 1/4 Rod
5	1960518	1	NUT, Push
6	1723321	1	SPRING, Compression, Lift Lever
7	1721581	1	QUADRANT, Lift, Powdered Metal
8	1926149	6	CAPSCREW, 5/16-18 x 1, G8
9	1721712	1	LEVER ASSEMBLY, Lift
10	1960636	5	NUT, Hex, 5/16-18
11	1722482	1	ROD, Latch
12	1722112	1	LOCK, Lift, Powdered Metal
13	156302	1	SPRING, Extension
14	1723163	1	SPACER, 1/2 x 3/4 x 23/32
15	1723795	1	BAR, Lift Link
16	1919381	7	WASHER, 5/16, Black
17	1921160	1	CAPSCREW, Hex Head, 5/16-18 x 2-1/4
18	1722819	1	PIN, Flat Head, 1/2 x 2-1/8
19	1960033	1	CLIP, Hair Pin, 2-9/16 Long
20	1721654	1	SHAFT ASSEMBLY, Lift
21	1935255	1	NUT, Speed, 5/16-18, Lug
22	1675232	1	SPRING, Extension
23	1723499	1	RETAINER, Spring Flat
24	1722357	1	CAPSCREW, Hex Head, 5/16-18 x 4-1/2
25	1724378	1	COVER, Hand Control
26	1707514	2	CHAIN, 3-Link
27	1930570	2	CAPSCREW, Hex Head, 5/16-18 x 1-1/2
28	1919438	2	NUT, Nylock, 5/16-18
29	1724432	2	ARM, Lift, Duel, Mower
30	1931277	4	NUT, Whizlock, 5/16-18

Footnotes:

The above parts group applies to the following Mfg. Nos.:

1694148 Lift Lever Kit

Hardware Identification & Torque Specifications

Common Hardware Types

Hex Head Capscrew



Washer



Lockwasher

Carriage Bolt



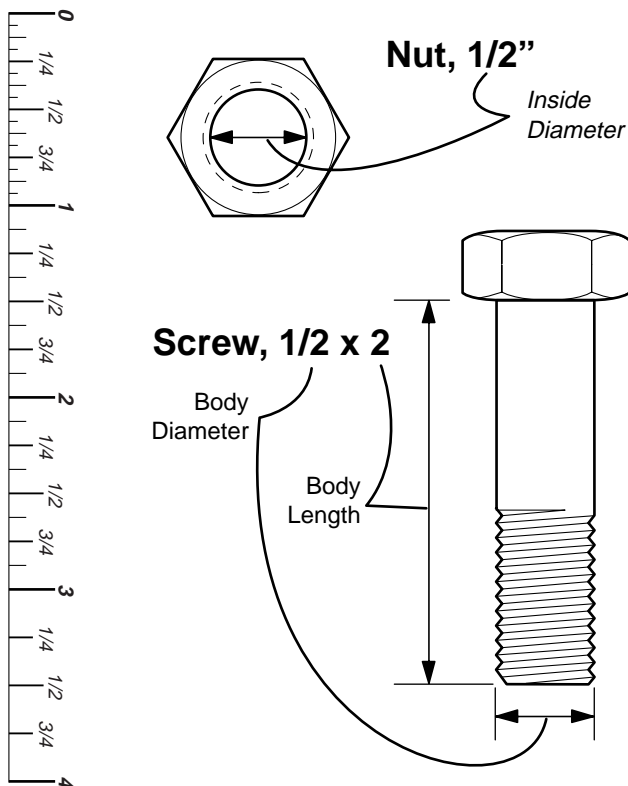
Hex Nut

Standard Hardware Sizing

When a washer or nut is identified as **1/2"**, this is the *Nominal size*, meaning the *inside diameter* is 1/2 inch; if a second number is present it represent the *threads per inch*

When bolt or capscrew is identified as **1/2 - 16 x 2"**, this means the *Nominal size*, or *body diameter* is 1/2 inch; the second number represents the *threads per inch* (16 in this example, and the final number is the *body length* of the bolt or screw (in this example 2 inches long).

The guides and ruler furnished below are designed to help you select the appropriate hardware and tools.



Torque Specification Chart

FOR STANDARD MACHINE HARDWARE (Tolerance $\pm 20\%$)

Hardware Grade	No Marks SAE Grade 2		SAE Grade 5		SAE Grade 8	
	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.
8-32	19	2.1	30	3.4	41	4.6
8-36	20	2.3	31	3.5	43	4.9
10-24	27	3.1	43	4.9	60	6.8
10-32	31	3.5	49	5.5	68	7.7
1/4-20	66	7.6	8	10.9	12	16.3
1/4-28	76	8.6	10	13.6	14	19.0
5/16-18	11	15.0	17	23.1	25	34.0
5/16-24	12	16.3	19	25.8	27	34.0
3/8-16	20	27.2	30	40.8	45	61.2
3/8-24	23	31.3	35	47.6	50	68.0
7/16-14	30	40.8	50	68.0	70	95.2
7/16-20	35	47.6	55	74.8	80	108.8
1/2-13	50	68.0	75	102.0	110	149.6
1/2-20	55	74.8	90	122.4	120	163.2
9/16-12	65	88.4	110	149.6	150	204.0
9/16-18	75	102.0	120	163.2	170	231.2
5/8-11	90	122.4	150	204.0	220	299.2
5/8-18	100	136	180	244.8	240	326.4
3/4-10	160	217.6	260	353.6	386	525.0
3/4-16	180	244.8	300	408.0	420	571.2
7/8-9	140	190.4	400	544.0	600	816.0
7/8-14	155	210.8	440	598.4	660	897.6
1-8	220	299.2	580	788.8	900	1,244.0
1-12	240	326.4	640	870.4	1,000	1,360.0

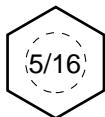
NOTES

- These torque values are to be used for all hardware excluding: locknuts, self-tapping screws, thread forming screws, sheet metal screws and socket head setscrews.
- Recommended seating torque values for locknuts:
 - for prevailing torque locknuts - use 65% of grade 5 torques.
 - for flange whizlock nuts and screws - use 135% of grade 5 torques.
- Unless otherwise noted on assembly drawings, all torque values must meet this specification.

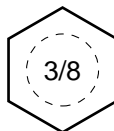
Wrench & Fastener Size Guide



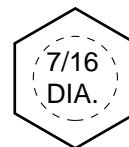
1/4" Bolt or Nut
Wrench—7/16"



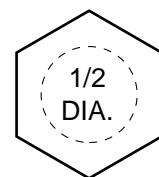
5/16" Bolt or Nut
Wrench—1/2"



3/8" Bolt or Nut
Wrench—9/16"



7/16" Bolt or Nut
Wrench (Bolt)—5/8"
Wrench (Nut)—11/16"



1/2" Bolt or Nut
Wrench—3/4"